



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3236-1

Job Sheet 181637



Part No: D3236-1

Job Qty: 2 ea

Part Name: Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/2/18

Job Tracking No:

Due Date: 8/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP rev. A 06.03.07 New Issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		8/13/18	0.00	0.00	Start Up Waterjet		SC 8/13/18
100	Waterjet	2 pcs		8/13/18	0.06	0.19	Waterjet1		SC 8/13/18
110	QC	2 pcs		8/13/18	0.00	0.00	QC2 Waterjet-1		SC 8/13/18
120	QC	2 pcs		8/13/18	0.00	0.00	QC8-2		SC 8/13/18
130	Small Fab	2 pcs		8/13/18	0.00	0.37	Small Fab-3		SC 8/13/18
140	QC	2 pcs		8/13/18	0.00	0.00	QC5		SC 8/13/18
150	Packaging	2 pcs		8/13/18	0.00	0.00	Packaging3		SC 8/13/18
160	QC21-SA	2 Ea		8/13/18	0.00	0.00	QC21		SC 8/13/18

Part Op 100 - Cut as per Dwg D3236

Descriptions: 130 - Deburr Engrave Part Number & Batch Number as per Dwg D3236

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MACRLICS.125	1/8" Polycast li Sheet	3.9100 sf (1.955 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MACRLICS.125	4	2,269	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																									
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Date : _____	Step #: _____		Part: D3236-1 Job No: 181637 Serial No/Batch: S099315 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 08/05/18 Container No: S099315 Dart Aerospace Ltd. 1270 Aberdeen Street Warkentzen, ON K8A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																										
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
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